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CLAIMS

1. A lithographic projection apparatus comprising:

an illumination system for supplying a projection beam of radiation;

a first object table for holding patterning means capable of patterning the projection beam according to a desired pattern;

a second object table for holding a substrate having a surface to be exposed, such that, when held on the table, the said surface lies in a reference plane:

a projection system for imaging the patterned beam onto a target portion of the substrate; and

a positioning system for moving said second object table between an exposure position, at which said projection system can image said patterned beam onto said substrate, and a measurement position; characterized by:

a calibration system for measuring lateral displacements of a reference point in a plane of said second object table as a function of tilt, at said measurement position, wherein said calibration system comprises:

a diffraction grating mounted to said second object table;

illuminating means for generating a measurement beam of radiation and directing it to be incident on said diffraction grating so as to be diffracted thereby; and

a detector for detecting the position of said diffraction grating.

- Apparatus according to claim 1 wherein said diffraction grating is an at least partially transmissive diffraction grating and said calibration system comprises a light guide for
 directing said measurement beam to be incident on said diffraction grating in a direction substantially independent of the tilt of said second object table.
- Apparatus according to claim 1 or 2, wherein said calibration system is constructed and arranged for measuring displacements of a reference point in said reference plane and said diffraction grating is mounted substantially parallel to said reference plane on said second object table.
 - 4. Apparatus according to claim 2 or 3, wherein said illuminating means is arranged to emit said measurement beam along an incident path substantially perpendicular to and spaced from said diffraction grating, and said light guide comprises a plurality of reflectors mounted

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to said second object table behind said diffraction grating relative to said illuminating means and positioned to reflect said measurement beam onto a return path parallel to said incident path and passing through said diffraction grating in a direction opposite to said incident path.

- 5 5. Apparatus according to claim 4, wherein said plurality of reflectors comprises a transparent body having three mutually perpendicular faces at which said measurement beam undergoes reflection.
- 6. Apparatus according to claim 1, 2 or 3, wherein said illuminating means is arranged to emit said measurement beam along an incident path substantially perpendicular to said diffraction grating and passing therethrough, and said light guide comprises a retro-reflector mounted to said second object table behind said diffraction grating relative to said illuminating means for reflecting said measurement beam along a return path substantially parallel to said incident path and passing back through said diffraction grating.
 - 7. Apparatus according to claim 6, wherein said retro-reflector comprises a plane-reflector and a condensing lens mounted at a distance substantially equal to its focal length from said plane-reflector.
- 20 8. Apparatus according to claim 7, wherein said retro-reflector comprises a solid body of transparent material having a front surface curved to form said condensing lens and a plane rear surface partly reflective to form said plane-reflector.
- Apparatus according to claim 7 or 8, wherein said plane-reflector is sized and
 positioned so as to reflect substantially only the zeroth diffraction order of the measurement beam diffracted by its first passage through said diffraction grating.
 - 10. Apparatus according to claim 9, further comprising absorbent or diffusive surfaces in the plane of said plane-reflector outside the reflecting area thereof.
 - 11. Apparatus according to claim 6, wherein said retro-reflector comprises a corner-cube.
 - 12. Apparatus according to any one of claims 6 to 11 further comprising an anti-reflection coating on at least one surface of said diffraction grating.

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- 13. Apparatus according to any one of the preceding claims comprising a plurality of calibration systems for measuring displacements of said second object table with tilt about a plurality of axes.
- 5 14. Λ method of calibrating a lithographic projection apparatus comprising: an illumination system for supplying a projection beam of radiation;
 - a first object table for holding patterning means capable of patterning the projection beam according to a desired pattern;
 - a second object table for holding a substrate having a surface to be exposed, such that, when held on the table, the said surface lies in a reference plane;
 - a projection system for imaging the patterned beam onto a target portion of the substrate; and
 - a positioning system for moving said second object table between an exposure position, at which said projection system can image said patterned beam onto said substrate, and a measurement position, said positioning system including electronic control means having parameters defining a rotation-invariant point of the second object table; the method comprising the steps of:
 - measuring the position of a reference point on the surface of the second object table at different tilts;
 - calculating the distance between the surface of the second object table and a rotation-invariant point of the second object table;
 - adjusting parameters of said electronic control means included in said positioning system so that said rotation-invariant point is at a predetermined vertical distance from the reference surface of the second object table.
 - 15. A method of manufacturing a device using a lithographic projection apparatus comprising:
 - an illumination system for supplying a projection beam of radiation;
 - a first object table for holding patterning means capable of patterning the projection beam according to a desired pattern;
 - a second object table for holding a substrate having a surface to be exposed, such that, when held on the table, the said surface lies in a reference plane;
 - a projection system for imaging the patterned beam onto a target portion of the substrate; the method comprising the steps of:
- providing a substrate provided with a radiation-sensitive layer to said second object

table;

providing a projection beam of radiation using the illumination system;
using said patterning means to endow the projection beam with a pattern in its cross section; and

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- moving the second object table to an exposure position, and projecting the patterned beam of radiation onto said target portions of the substrate; characterized by the step of:

 detecting displacements of a reference point of said second object table at various angles of tilt when situated at said measurement position.
- 10 16. A device manufactured according to the method of claim 16.